# K



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# **KRION**<sup>TM</sup>

# THE SOLID SURFACE FROM PORCELANOSA GROUP

KRION™ is a new generation solid surface developed by SYSTEMPOOL, a company that belongs to PORCELANOSA Group.

#### **SHOWROOMS**

With more than 400 showrooms spread worldwide; from Madrid to New York, through cities like London, Milan or Paris, Porcelanosa Grupo thus assures its presence in the five continents to show the steady improvement in innovation and design of all its products.

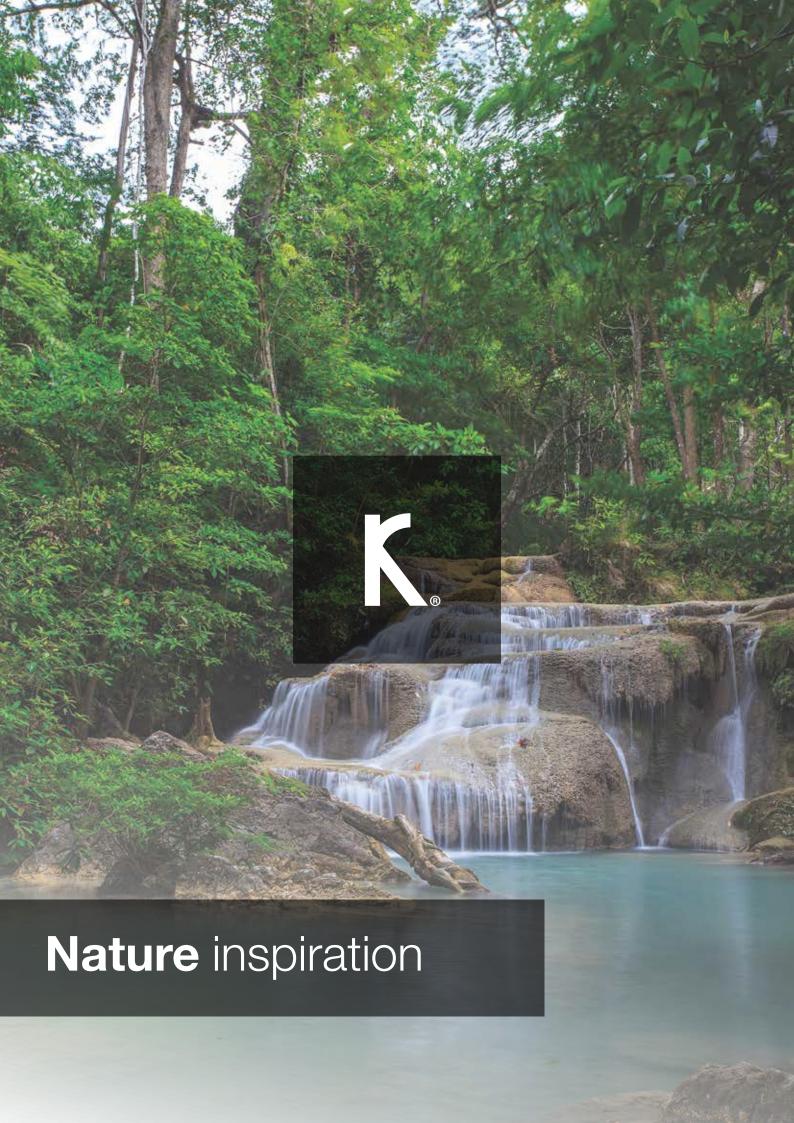
#### THE INFRASTRUCTURE

At Porcelanosa we base the success of our products on three premises; unconditional quality, a commercial network of our own and an infrastructure to embrace all these factors. We think the infrastructure is key to the success of our products. We want our installations to have a perfect combination of functionality, versatility and distinction.

PRESENT IN 144 DIFFERENT COUNTRIES
450 PORCELANOSA SHOWROOMS
A STAFF OF SOME 5,000 PEOPLE
85% OF OUR GOODS ARE EXPORTED ABROAD
MANUFACTURERS SINCE 1973







# **KRION**<sup>TM</sup>

# THE NEW GENERATION SOLID SURFACE

KRION™ is a new generation solid surface developed by SYSTEMPOOL, a company that belongs to PORCELANOSA Group.

It is a material that is warm to the touch and similar to natural stone. It is made of two-thirds natural minerals (ATH – aluminium trihydride) and a low percentage of high-resistance resins. This composition gives  $KRION^{TM}$  a number of exclusive features: it does not have any pores, it is antibacterial without any type of additive, it is hard-wearing, highly resistant and easy to repair, only requires minimum maintenance and is easy to clean.

It is shaped in a similar way to wood, making it possible to cut the sheets, connect them and thermoform them to create curved sections, and can even be injection moulded to create designs and projects that are impossible with other materials.

Seamless sections can be created, preventing liquids from being absorbed and making cleaning and maintenance easier.

We offer a wide range of colours, including a white finish that stands out for its purity and neutrality in comparison with other similar materials.

It is an ecological material, as it is 100% recyclable. All products made of  $KRION^{TM}$  can be reprocessed and reused in the production cycle.







































KRION $^{\text{TM}}$  is a compact alumina material, made of alumina powder with a particle size of 7 microns upwards and high-tech monomers, and exclusive additives developed by our R&D department.

Alumina trihydrate (ATH) is extracted from mineral ore and refined, prior to its use, to ensure a purity of up to 99.8%.





# A TREND-SETTING FORWARD-LOOKING MATERIAL CONCEIVED TO IMPROVE YOUR QUALITY OF LIFE

1

#### KRION™: PERFECT FOR EVERYDAY USE

Conceived to offer a variety of different applications,  $KRION^{TM}$  is the perfect solution for a wide range of settings: in kitchens as a countertop, as office furniture, or as an indoor wall covering in your favourite restaurant.



2

# KRION™ - FOR YOU AND YOUR LOVED ONES

Although KRION™ can be used in a variety of different venues, it is ideal for homes. Properties like its low level of VOC emissions, easy-to-clean surface, food-grade anti-bacterial properties, and resistance to chemicals, it ensures a safe household environment, particularly for kids.





3

#### **ECO-FRIENDLY**

KRION™ is an environmentally-friendly material, made of two-thirds natural minerals. It does not release any volatile organic compounds and it can easily be repaired and restored to its original appearance.

4

#### A LONG-LASTING MATERIAL

Because it is mainly formulated with natural minerals and a low percentage of high-resistance resins, KRION $^{\text{TM}}$  boasts the following properties: it is hard, resistant, long lasting, easily repairable, easy to clean, low on maintenance, and has no pores.





# A VERSATILE DESIGN SOLUTION

### **IDEAL FOR DIFFERENT SECTORS**

KRION™ is conceived for use in a wide variety of different applications. This makes it the perfect choice for a wide range of different settings.



#### **HOMES**

Apartments, Villas, Lofts etc.



#### **DESIGN**

Artwork, Products, Complementary items, etc...



#### TRANSPORT SECTOR

Aeronautical industry, Railway industry, Nautical sector, etc...



#### **PUBLIC SPACES AND GOVERNMENT BUILDINGS**

Schools, Museums, Auditoriums, Service stations, town halls, etc...





#### **RESTAURANT AND CATERING**

Bars, Restaurants, Casinos, etc...



#### **COMMERCIAL AND BUSINESS PREMISES**

Franchises, Private stores, Shopping centres, Head offices, Gymnasiums, etc...



#### **HOTELS**

Hotels, Campsites, etc...



#### HOSPITALS

Hospitals, Laboratories, Clinics, etc...

#### KTIC N® PORCELANOSA SOLID SURFACE

### **MORE PROPERTIES...**

### ...MORE POSSIBILITIES, MORE APPLICATIONS

Its different properties combine to make KRION™ an innovative, exclusive material.



#### A high mineral content

This material is made of two-thirds natural minerals and a low percentage of high-resistance resins.



#### **Ultra-white**

Technically KRION™ achieves a Whiteness of 99,8 %, if we combine this with its high Light Reflective Value, we find a pure and luminous material, something unique in Solid Surface materials



#### **Antibacterial**

KRION $^{\text{TM}}$  does not allow bacteria or fungi to grow or spread. This is an intrinsic property of the composition of the material, without the need for additives to achieve this permanent effect.



#### **Ecological / 100% Recyclable**

KRION™ is an ecological material, as it is 100% recyclable. Any product made of KRION™ can be reprocessed and used again in its production process.



#### A lightweight material

Because KRION™ has a lower density than other solid surfaces, like high-performance porcelain, artificial quartz or natural marble, it is easier to handle, for instance in the creation of countertops and more lightweight furniture, without relinquishing all the other properties of this solid surface.



#### **Compressive strength**

A compression test is a test used to determine a material's resistance or capacity to withstand a certain load without it breaking or becoming deformed. Thanks to its high compressive strength, KRION $^{\text{TM}}$  has a compressive performance on a par with stone. These values can be used by designers and/or architects to calculate the design parameters for structures.



#### **Seamless joints**

KRION<sup>TM</sup> sheets and shapes can be bonded together using bonding kits of a similar composition to KRION<sup>TM</sup>. This guarantees uniform physical and chemical properties throughout.



#### **Bending strength**

Bending strength is a combination of tensile and compressive strength. This type of load can deform materials by making them sag. Many solid materials cannot withstand high loads and they crack. In contrast, KRION<sup>TM</sup> has a high bending strength. Thanks to the high bending strength of KRION<sup>TM</sup>, it is easier to transport and it can be used to create aesthetically pleasing overhanging sections and surfaces with higher safety quarantees than other materials.



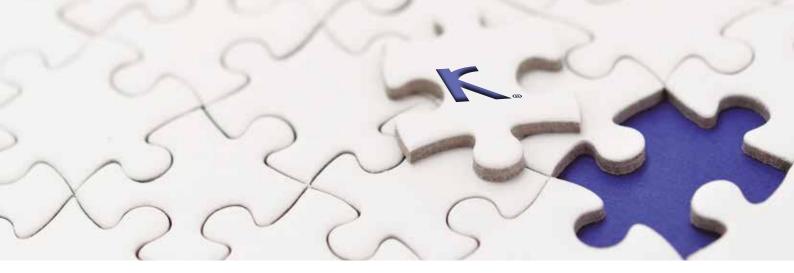
#### Low thermal conductivity

Thermal conductivity is a physical property, determining a material's capacity to transmit heat. The lower the thermal conductivity, the higher the material's insulative capacity. Using KRION™ on walls or other surfaces contributes to the energy efficiency of rooms or façades.



#### **Food grade**

 $KRION^{TM}$  is a food-grade product and meets US and European standards, meaning it can be used in contact with foodstuffs





#### Non porous

KRION™ is a non-porous material and so it prevents the build-up of bacteria. This makes it ideal for places with strict health and hygiene conditions, such as operating theatres or clean rooms.



#### Easy to clean

Any normal stain, superficial burn, graffiti or marker pen stain can be removed, immediately returning the surface to its original appearance simply by following the recommended cleaning instructions.



#### **Thermoformable**

KRION $^{\text{TM}}$  sheets can be thermoformed to create curves or shapes of varying radii.



#### **Backlighting**

KRION™ Lux can be used to create backlit spaces. By combining different thicknesses of the material, it is possible to create spectacular lighting effects.



#### **Resistant to impacts**

KRION™ has the highest capacity to absorb impacts of all solid surfaces. In impact tests using large-diameter balls (324 g) dropped from a height of 1.9 metres, it withstood ten consecutive impacts without breaking, demonstrating its very high resistance.



#### **Resistant to extreme environments**

KRION™ surfaces are capable of withstanding extreme environments, such as marine environments, exposure to steam, immersion in water or freezing conditions, amongst others.



#### **Resistant to sunlight**

KRION $^{\text{TM}}$  stands out for its remarkable stability when exposed to ultraviolet (UV) rays. The most stable colour is white; please consult the manufacturer for information on other colours.



#### **Highly resistant to fire**

KRION™ product range is considered to be practically fireproof as it does not allow fire to spread. It is classified as Euroclass B-s1-do according to the UNE-EN 13501 standard and as B1 (with no restrictions) according to DIN 4102.



#### **Anti-static**

Static electricity is a build-up of electrical charges on the surface of a material, sometimes generated by friction with another material. Many materials are classified according to their electrical resistivity. KRION<sup>TM</sup> is rated as being antistatic and very close to insulative, according to the ESD (Electrostatic Discharge Association)



#### **Sound insulation**

Thanks to its intrinsic physical properties – a seamless, low-density material of varying thicknesses with no pores –, KRION<sup>TM</sup> helps to insulate noise. This is due to its density, nil porosity, different thicknesses, and lack of seams. More specifically, if the noise level is reduced by 10 decibels, the human ear hears just half the resulting intensity. KRION<sup>TM</sup> can reduce the noise level by up to 14 decibels.



Create your own space

### LEND FREE REIN TO THE IMAGINATION

# WHATEVER YOU WANT TO CREATE, YOU CAN DO IT WITH KRION™

1

# THE PERFECT SOLUTION FOR THE CONTRACT MARKET

With KRION<sup>™</sup>, designers can take full advantage of all the properties that this material for the market offers.

2

#### A PIONEERING MATERIAL

 $\mathsf{KRION^{TM}}$  is a state-of-the-art solid surface. The perfect choice for creating stylish settings.



3

#### **BROAD DESIGN POTENTIAL**

KRION $^{\text{TM}}$  is a multipurpose, versatile material. Suitable for projects of all kinds, it is able to meet the most demanding of criteria.



4

#### **EASILY ADAPTABLE**

Thanks to its intrinsic properties,  $KRION^{TM}$  can be adapted to fit in perfectly with design projects without having to make any concessions.

5

#### **FITTING IN WITH CLIENT NEEDS**

Whatever the setting, KRION<sup>™</sup> can be used to create the perfect design solution. And it can be adapted to fit in with Clients' functional, dimensional and aesthetic requirements.



6

# SUITABLE FOR A WIDE VARIETY OF VENUES

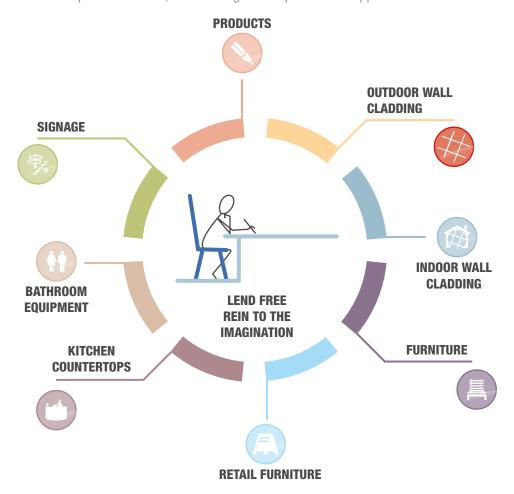
Thanks to its broad design potential and exclusive appeal, KRION™ can be used to create unique settings in homes, public buildings, restaurants and bars, shops, hotels, and hospitals, among other places.



## **APPLICATIONS**

### **INSPIRING NEW IDEAS**

The KRION™ range's numerous different series can be used in a wide variety of applications. Each of the properties of KRION™ sheets can inspire a new idea, a new design concept or a new application.



















#### **INDOOR WALL CLADDING**

Walls, architectural structures.









**FURNITURE** 

Counters, office furniture indoor furniture.









**RETAIL FURNITURE** 

Display units, displays, bottle racks.









**KITCHEN COUNTERTOPS** 

Kitchens, bar counters, sales counters.









#### **BATHROOM EQUIPMENT**

Bathroom countertops, washbasins shower trays, bathtubs, accessories.









SIGNAGE

Logos, signs.









### **HOMES**

A home's interiors reflect the soul and lifestyle of each of its owners. With  $KRION^{TM}$ , not only can comfort and functionality be brought to homes, but also a unique personal touch.

Given the endless possibilities that it offers, KRION $^{\text{TM}}$  can be used in all rooms in the house: in living rooms, kitchens, bathrooms, bedrooms and as furniture.

#### **Applications**



Products



Outdoor wall cladding



Indoor wall cladding



Furniture



Retail furniture



Bathroom equipment



Kitchen countertops



Signage

THANKS TO ITS EXCLUSIVE COMBINATION OF AESTHETIC AND TECHNICAL CHARACTERISTICS, KRION™ IS THE PERFECT SOLUTION FOR HOMES.

















#### **DESIGN**

Only a material like KRION  $^{\text{TM}}$  makes possible the success of turning ideas into realities. KRION  $^{\text{TM}}$  will provide the ultrawhite finish.

#### **Applications**



Products



Outdoor wall cladding



Indoor wall cladding



Furniture



Retail furniture



Bathroom equipment



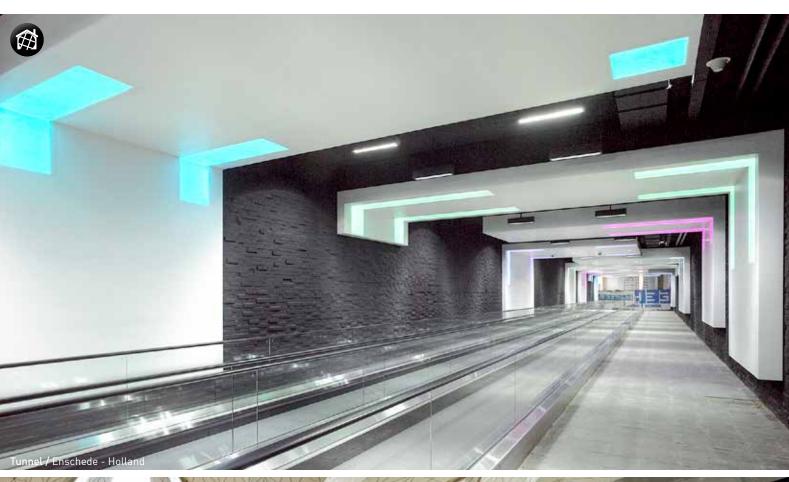
Kitchen countertops



Signage



THE LATEST ADVANCES IN PRODUCTION PROCESSES MAKE IT POSSIBLE TO INJECT THE MATERIAL TO CREATE COMPLEX SHAPES.











### TRANSPORT SECTOR

KRION $^{\text{TM}}$  is also the perfect choice for the transport sector, thanks to its durability, imperviousness, resistance to the elements and to corrosion, and its easy adaptability to design projects.

#### **Applications**



Products



Outdoor wall cladding



Indoor wall cladding



Furniture



Retail furniture



Bathroom equipment



Kitchen countertops



Signage

THANKS TO ITS DURABILITY, WATERPROOF AND CORROSION RESISTANCE KRION™ IS A PREFERABLE OPTION IN THE NAUTICAL MARKET.



### **HOTELS**

Its extensive design possibilities make it possible to create spaces from hotel lobbies through to room elements, including furnishings, decoration or bathroom fixtures.

 $KRION^{TM}$  also offers a wide range of possibilities for spa areas thanks to its non-porous surface and anti-bacterial properties.

#### **Applications**



Products



Outdoor wall cladding



Indoor wall cladding



Furniture



Retail furniture



Bathroom equipment



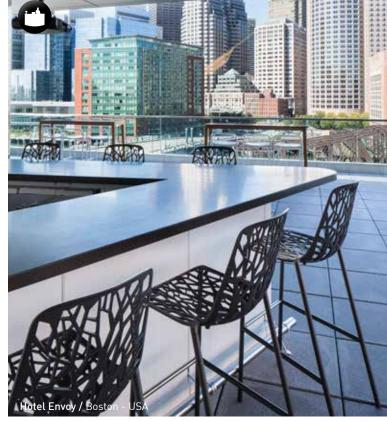
Kitchen countertops



Signage

SPAS, SWIMMING POOLS, SAUNAS OR TURKISH BATHS ARE JUST SOME OF THE ELEMENTS THAT CAN BE CREATED WITH THIS VERSATILE MATERIAL.











#### **HEALTHCARE**

KRION $^{\text{TM}}$  is an ideal material for use in healthcare centres. Thanks to its anti-bacterial properties and additive-free composition, it is recommended for use in consulting rooms or wards, curing stations or even operating theatres, where optimum hygiene conditions are essential.

Also, the possibility of chemically welding the sheets together and curving them makes it possible to create continuous, seamless surfaces, without joints or corners where microorganisms can accumulate.

#### **Applications**



Products



Outdoor wall cladding



Indoor wall cladding



Furniture



Retail furniture



Bathroom equipment



Kitchen countertops



Signage

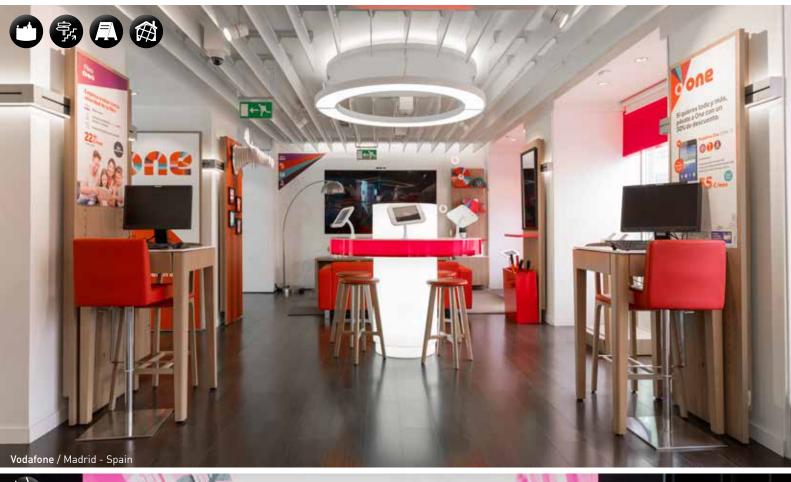
KRION™ EXCEEDS THE CRITERIA OF THE US ASTM G 21 AND THE EUROPEAN UNE-EN ISO 846 STANDARDS.



















# COMMERCIAL AND BUSINESS PREMISES

KRION $^{\text{TM}}$  offers infinite possibilities for the design of commercial spaces, and is a key element in creating brand awareness and presenting products in the best possible way.

KRION $^{\text{TM}}$  offers infinite possibilities for commercial decoration, with an extensive palette of colours and the ability to connect sheets and curve them, to obtain genuine combinations of colours and ergonomic shapes.

#### **Applications**



Products



Outdoor wall cladding



Indoor wall cladding



Furniture



Retail furniture



Bathroom equipment



Kitchen countertops



Signage

SOLID SURFACES ARE THE OPTION PREFERRED BY THE MAIN INTERNATIONAL FRANCHISES, AS DIFFERENT ELEMENTS CAN BE UNIFORMLY INTEGRATED.



#### **RESTAURANT AND CATERING**

The comfort and warmth of KRION™ make it an ideal material for use in interior design projects for the catering trade sector. It is particularly suitable for use in restaurants as it is easy to clean and only requires minimum maintenance. Its durability, the possibility of shaping it to obtain any type of design and its anti-bacterial qualities mean it can be used for practically any type of application.

#### **Applications**



Products



Outdoor wall cladding



Indoor wall cladding



Furniture



Retail furniture



Bathroom equipment



Kitchen countertops

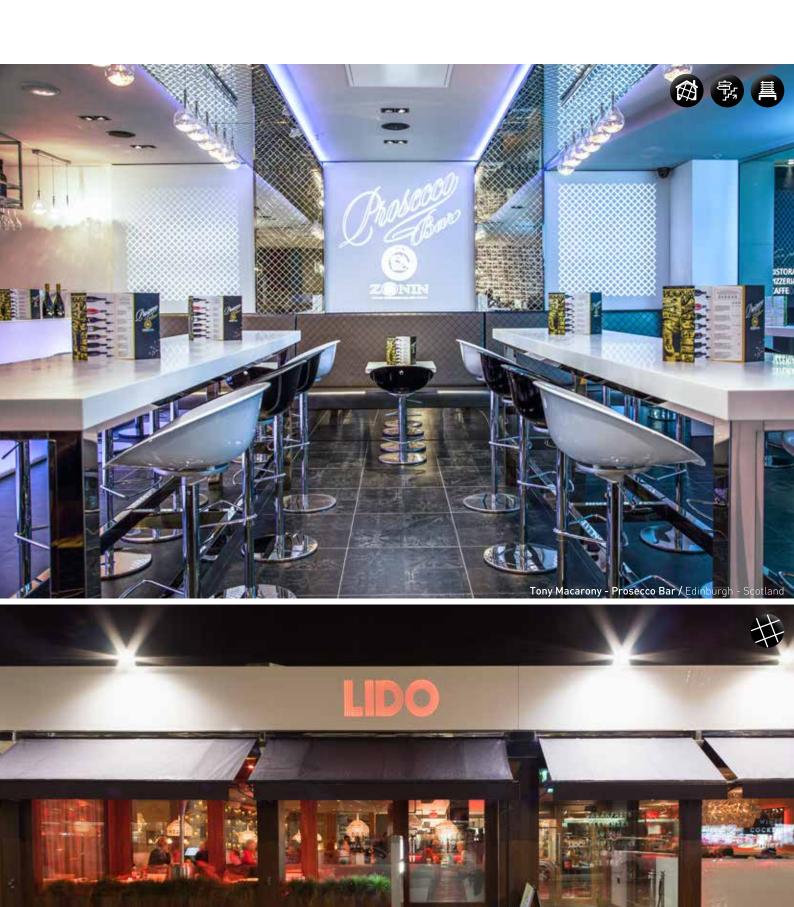


Signage

**SPECIFIC CURVE RADII CAN BE OBTAINED BY APPLYING HEAT AND** PRESSURE FOR A SPECIFIC PERIOD OF TIME IN ORDER TO ACHIEVE THE **REQUIRED SHAPE.** 







LIDO Restaurant / Toon - Scotland











# PUBLIC SPACES AND GOVERNMENT BUILDINGS

KRION™ is specially suited for public spaces used by large numbers of people. It meets the maximum hygiene requirements for installation in public bathrooms and other public areas. As a material that is non-porous and easy to clean and repair in situ, it is ideal for continuous use in public areas, and is highly resistant to acts of vandalism.

#### **Applications**



Products



Outdoor wall cladding



Indoor wall cladding



Furniture



Retail furniture



Bathroom equipment



Kitchen countertops



Signage

EVEN WHEN AFFECTED BY SERIOUS STAINS, THE MATERIAL CAN BE RETURNED TO ITS ORIGINAL APPEARANCE SIMPLY BY FOLLOWING THE RECOMMENDED CLEANING INSTRUCTIONS.



# KRION<sup>TM</sup> THROUGHOUT THE WORLD

#### **AMERICA**

Sede Google – Santiago de Chile – Chile Clínica Las Condes – Chile

Forever 21 - Chile

Tecnológico – Antioquia – Colombia

Clínica del corazón - Bucaramanga - Colombia

Centro comercial Portal del Norte - Medellin -

Colombia

Constructora Colpatria – Colombia

Mapfre – México

Toilets - Torre Levante - México

Laboratory areas – Pluspetrol – Perú

Private house La Romana – Rep. Dominicana

Casino Enjoy – Uruguay

Ava matsu restaurant – Los Angeles - USA

 ${\sf Environdental-Los\ Angeles\ CA-USA}$ 

Hawaii airport terminal B – USA

Google corporate office Irvine CA – USA

 $\label{eq:Doc Alexander dental Santa Barbara CA - USA} \ \ \,$ 

Downtown family Dental Torrance CA – USA Syneger dental beverly hill CA – USA

Syrieger derital beverly filli GA – GSA

LAX airport America airline – USA Vanilla flex at LAX terminal Bradley – USA

#### **AFRICA**

Private house - Morocco

Raffinity Casablanca - Morocco

Lagos - Posmoreti - Nigeria

#### **ASIA**

Ghayathi hospital — Abu Dhabi

Omeir hospital – Abu Dhabi

Sofitel Hotel and office tower Haikou - China

Adnoc research center - Dubai

Climate control room & spa – Dubai

Dubai duty free – Dubai

Formarke school – Dubai

Private house – Delhi – India

Harvey Nichols – Kuwait

Police Station - Muscat - Oman

Hotel Astoria – Boracay – Philippines

 $Hotel\ Astoria-Manila-Philippines$ 

Marsa Malaz Hotel – Doha – Qatar

Milaha Main office – Doha – Qatar

 $\label{lem:apartment} \textbf{Apartment Condominium} - \textbf{Singapore}$ 

Bao Hong Residential – Taipei – Taiwan

Tango Hotel – Taipei – Taiwan

Emporium shopping mall – Bangkok – Thailand

French Embassy - Bangkok - Thailand

KFC - Bangkok - Thailand

Bershka Store - Istanbul - Turkey

Doga Koleji – Istanbul – Turkey



# World Wide Projects

#### **EUROPE**

Private house – Geel – Belgium

YOGO – Frozen Yogur Bar – Finland

Conseil regional d'aquitaine – Bordeaux – France

Institut D'optique D'aquitaine – Bordeaux – France

Boulangerie Paul / Brioche Dorée – France

Hotel Akoya , Ile de la Réunion – France

Escuela Olympe de Gouges – Le Plessis Trévise –

France

France
Win Age – Montpellier – France
Société Générale – Carquefou – Nantes – France

Empreinte Lille – Lille – France HI-PANDA – Paris – France Hotel Chavanel – Paris – France

 ${\sf Nespresso\ Champs\ Elys\'ees-Paris-France}$ 

Horseland - Presmesques - France

Banque Populaire de l'Ouest – Rennes – France

 ${\bf Toulouse\ Stadium\ -\ Toulouse\ -\ France}$ 

Spa Bordeaux – France

Ehpad de vielle st girons – France

Hydromassage pool – Peter Grube – Germany

Airport – Bologna – Italy Bershka – Bologna – Italy

Greda Headquarters – Carpi – Italy

Restaurant Delfino Blu - Lipomo - Italy

Auditorio - Roma - Italy

BMW - Italy

Hotel Rubens - Italy

Kerasan – Kosovo

Hotel Les Terrasses d'Eze – Montecarlo – Monaco

Yatch Club - Montecarlo - Monaco

Bershka-Hilversum-Netherlands

Private house – Oradea – Rumania

Museo del cafe – Lisbon – Portugal

 ${\sf Airport\ Pulkovo-S.Petersburgo-Russia}$ 

IM CLINIC - Barcelona - Spain

Gynecological Clinic and Dental – Castellón – Spain

Attic A-Cero – Gandia – Spain

Dental Clinic Ortega&Cubillo - Granada - Spain

Hard Rock - Ibiza - Spain

3M - Madrid - Spain

AC-Marriott Cuzco - Madrid - Spain

Bershka – Madrid – Spain

Hotel Son Moll - Mallorca - Spain

Miss Sushi – Madrid – Spain

Gerhardt Braun Gallery - Mallorca - Spain

Hotel Melia Don Pepe - Marbella - Spain

Hospital Virgen del Castillo – Murcia – Spain

Imagine Lounge Bar – Murcia – Spain

Arenal Perfumery - Ourense - Spain

Balabushka – Salamanca – Spain

Bambú – Salamanca – Spain

Ocean Club - Salamanca - Spain

Hotel Zenit – San Sebastian – Spain

Hotel Taburiente – Tenerife – Spain

Artexpreso - Valencia - Spain

Casino Cirsa – Valencia – Spain

House Balint - Valencia - Spain

Miss Sushi – Valencia – Spain

Vertical – Terrace Restaurant - Valencia – Spain

Sister Cities Plaza – Valladolid – Spain

Chalet - Alpes D'huez - Switzerland

Karisov Swimming Pool – Epalinges – Switzerland

Chocolatier - Switzerland

The margue hotel – Cambridge – UK

British Airways loung - Edinburgh - UK

Ocean Buses - Edinburgh - UK

Tony Macaroni – Edinburgh – UK

Hotel Melia White House - London - UK

Melia – London – UK

Lido Restaurant – Troon – UK

Santander – UK

 $\mathsf{BMW}-\mathsf{UK}$ 

#### **OCEAN**

Adelaide Central Plaza – Adelaide – Australia Shopping Mall – Sidney – Australia

## HOME



LOFT (PHILADELPHIA, USA)



VIVIENDA MUHER (MURCIA, SPAIN)



VIVIENDA PARTICULAR (HASSELT, BELGIUM)



VIVIENDA PARTICULAR (CÁDIZ, SPAIN)



DOMAINE DE LA FORÊT (MEUDON, FRANCE)



CASA WESTON (ALICANTE, SPAIN)



VIVIENDA PARTICULAR (TERUEL, SPAIN)



VIVIENDA UNIFAMILIAR (MADRID, SPAIN)







CAPSULA - NIHIL ESTUDIO KAPPS (VALENCIA, SPAIN)



MANUEL ALONSO - RESTAURANTE CASA MANOLO / ESTRELLA MICHELIN (VALENCIA, SPAIN)



YERBA - VERÓNICA MARTÍNEZ (MADRID, SPAIN)



GEOMETRICORGÁNICO - CECILIA ARANEDA (CHILE)



FRUTERO INSPIRA - UJI (CASTELLÓN, SPAIN)



AFTERNOON DELIGHT - INSTITUTO EUROPEO DI DESIGN (MADRID, SPAIN)



DANZA AFRICANA - QUICO TORRES (ALICANTE, SPAIN)

# **HOTELS**



SOFITEL HOTEL (HAIKOU, CHINA)



RADISSON BLU MALL OF AMERICA (MINNESOTA, USA)



HOTEL CHAVANEL (PARIS, FRANCE)



NH HOTELES (MADRID, SPAIN)



THB OCEAN BEACH (IBIZA, SPAIN)



HOTEL CALDERON (BARCELONA, SPAIN)



AKOYA HÔTEL & SPA (REUNION ISLAND, FRANCE)



HOTEL FRANCISCO I (MADRID, SPAIN)

## **HEALTHCARE**



CLINICA CETA (MADRID, SPAIN)



CLINICA DENTAL Y GINECOLOGICA (CASTELLÓN, SPAIN)



HOSPITAL UNIVERSITARIO (CHUAC) (A CORUÑA, SPAIN)



FONT DE MORA - FARMACIA (VILA-REAL, SPAIN)



CLINICA LAS CONDES (LAS CONDES, CHILE)



HOSPITAL VIRGEN DEL CASTILLO (MURCIA, SPAIN)



EYE FACE SURGICAL INSTITUTE (TORONTO, CANADA)



CLINICA LORENTE (ZARAGOZA, SPAIN)



# **COMMERCIAL AND BUSINESS PREMISES**



VIDAL SASSON (SHANGHAI, CHINA)



EMPORIUM (BANGKOK, THAILAND)



BERSHKA GRUPO INDITEX (BOLOGNA, ITALY)



ESTUDIO DE ORTIZ Y LEON (MADRID, SPAIN)



UROVESA (SANTIAGO DE COMPOSTELA, SPAIN)



HOLAVISION (BARCELONA, SPAIN)



ABU DHABI MALL FOOD COURT (ABU DHABI, UNITED ARAB EMIRATES)



PC EXPERIENCE FNAC (LISBOA, PORTUGAL)



### **RESTAURANT AND CATERING**



CHEESE BAR - HOTEL MELIÁ SARRIÀ (BARCELONA, SPAIN)



RESTAURANTE OTTO (MADRID, SPAIN)



BODEGAS ARZUAGA NAVARRO (VALLADOLID, SPAIN)



LA LONJA (MADRID, SPAIN)



RESTAURANTE VINATEROS 28 (MADRID, SPAIN)



HELADERIA MAMA GOYE (SEVILLA, SPAIN)



FABORIT ALCOBENDAS (MADRID, SPAIN)



VENEZA GOLD (ALGARBE, PORTUGAL)



### PUBLIC SPACES AND GOVERNMENT BUILDINGS



ECOLE MATERNELLE OLYMPE DE GOUGES (FRANCE)



3M (MADRID, SPAIN)



DOGA KOL. (ISTANBUL, TURKEY)



MERCADO SAN AGUSTIN (TOLEDO, SPAIN)



PLAZA CIUDADES HERMANADAS (VALLADOLID, SPAIN)



CINE DEL BAGES (BARCELONA, SPAIN)



CLUB DE TENIS (VALENCIA, SPAIN)



SALLE AUDIENCE (LORIENT - FRANCIA)

#### **TECHNICAL FEATURES**

The technical characteristics of KRION™ Lux are shown below, in accordance with the relevant standards. KRION™ Lux has also been awarded certificates like the NSF<sup>(1)</sup>, Greenguard<sup>(2)</sup>, and SCS<sup>(3)</sup> certificates, together with fire resistance certificates like the B-s1-d0<sup>(4)</sup>, B1<sup>(5)</sup> (Germany), or UL94HB<sup>(6)</sup> and NFPA 259<sup>(6)</sup> (United States) certificates. It also holds special certificates like the Russian hygiene and fire<sup>(7)</sup> safety certificates, the National Test Center of Polymer and Building Materials certificate, the French CSTB<sup>(8)</sup> for façades and the European Reach certificate<sup>(9)</sup>...

#### **TECHNICAL FEATURES**

KRION™ PORCELANOSA Solid Surface is rated as having a Euroclass B s1 d0 fire resistance as per the EN 13051-1:2003 standard and a B1 fire resistance (with no restrictions) as per DIN 4102. It has been awarded Greenguard Gold and NSF/ANSI 5 Food Equipment Materials certificates and it complies with the REACH Regulation, with certificate of compliance HKHL 1501002788JL. It has also been declared BPA free under test no. 220.1.1508.076.ES.01

Property	Method	Result	Units / Measures		
Density	ISO 1183 / ASTM D792	1,71 - 1,77	g/cm³		
Flexural modulus of elasticity	100 470 / 4071- 2700	8500 - 11900	МРа		
Flexural strength	ISO 178 / ASTM D790	60 - 78	МРа		
Elongation	ISO 178 / ASTM D638	0,7-0,85	%		
Tensile modulus	ISO 527 / ASTM D638	9380 - 11325	MPa		
Tensile strength	130 321 / A3111 0030	40 - 60	MPa		
Compressive strength	ISO 604	97 - 117	MPa		
Impact resistance (ball drop)	ISO 19712-2 UNE EN 438-2 ISO 4586-2 NEMA LD 3	Satisfactory (No break)	324 g ball / Height 1.9m (2 m)		
Abrasion resistance	UNE EN 438-2 ISO 4586-2	0.028	% mass / $\Delta$ mass (%) every 25 rev.		
		0.1 - 0.30	% weight		
Resistance to boiling water	UNE EN 438-2 ISO 4586-2 NEMA LD 3	0.1 - 0.30	% thickness		
		Level 5: No change	Levels 1-5		
Resistance to bacteria	ISO 846 / ASTM G22	— No proliferation	No proliferation		
Resistance to fungi	ISO 846 / ASTM G21	No promotation			
	UNE ENV 12633	Rd = 40 Class 2 - Rd = 12 Class 0	SR (Roughness) Pendulum		
Anti-slip properties depending of grit finish from	ASTM C1028	0.8 - 0.69	Dry Static Coefficient		
(40-600)		0.82 - 0.62	Wet Static Coefficient		
	ANSI A.137.1:2012	0.7 - 0.35	Wet Dynamic Coefficient		
Dimensional stability	ISO 4586-2 UNE EN 438-2	0.02 (90% HR & 23°C) 0.08 (23% HR & 23°C)	% change in length		
Dimensional stability at high temperatures	UNE-EN 438-2	0.18 (70°C)  0.10 (95% HR & 40°C)	% change in length		
Linear thermal expansion	ISO 11359-2	3,5 x 10 <sup>-5</sup>	(mm/m °C)		
Coefficient of linear thermal expansion	ASTM D696 UNE-EN 14581	0.112	3* (mm³/m³ °C)		
Resistance to artificial weathering. Xenon arc (3000 hrs)	ISO 4586-2 UNE EN 438-2 ISO 4892-2	Level 5: No change	Grey scale. Levels 1-5		
Resistance to ultra-violet light. UV-313 lamp (1500 hrs)	UNE EN 438-2 ISO 4892-3	Level 4,5: Slight change	Grey scale. Levels 1-5		
Lightfastness (122 hrs)	ISO 19712-2 UNE 56868:2002	Level 5: No change	Grey scale. Levels 1-5		
Colour fastness	ISO-19712-2	Satisfactory			

Property	Method	Result	Units / Measures	
		q = 104.8	W/m	
Thermal resistance	UNE EN 12667	R = 0.05	m² ⋅ K / W	
		= 0.396	W/m·K	
Thermal shock resistance (90 - 20 °C / 194 - 68 °F)	ISO-19712-2	Satisfactory	250 Cycles	
Surface resistance to damp heat	ISO 19712-2 ISO 4586-2	Satisfactory Level 5: No change	Levels 1-5	
Surface resistance to dry heat	ISO 19712-2 UNE-EN 438-2 ISO 4586-2 UNE 56867 UNE 56842	Satisfactory Level 4: Slight change in gloss degree only visible from certain angles	Levels 1-5	
Boiling water resistance	NEMA LD3	Without visible changes		
High temperature resistance	NEMA LD3	Without changes		
Surface defects	ISO-19712-2	Satisfactory	No defects	
Barcol hardness	ISO-19712-2 ASTM D 2583	60 - 65	Units	
Rockwell hardness	ISO-19712-2 ASTM D785 ISO-2039-2	> 85	Units	
Falling ball test	ISO-19712-2 ISO-2039-1	240 - 280	N/mm²	
Resistance to cigarette burns	ISO 19712-2 UNE-EN 438-2	Satisfactory. Level 4: Slight change in gloss degree only visible from certain angles	Levels 1-5	
Load test	ISO-19712-2	Satisfactory (No cracks or fissures were observed after the test)	0.12 mm (residual deflection)	
Chemical resistance (Method A)	ISO-19712-2	Satisfactory 5 (In all cases, except acetone with level 4)	Levels 1-5	
Chemical resistance (Method B)	ISO-19712-2	27	Cleanliness rating from 0 to 75	
Chemical resistance	UNE 56867	Satisfactory		
	UNE-EN 13501-1	B s1 d0 (Using standard material)	Euroclass	
	ASTM E84	Class A	"IBC class"	
Fire rating	DIN 4102-1	B1 (With no restrictions)		
	UL94HB	Satisfactory		
	NFPA 259	Satisfactory (6,04 kJ/g)		
Scratch resistance	UNE-EN 438-2	4	Levels 1-5	
	Eq. Mohs	3		
Cracking resistance	UNE-EN 438-2	5	Levels 1-5	
Surface permeability	NF T 30-801	8	g/m² day	
Resistance to water vapor	UNE 56867 UNE 56842	Satisfactory		
Specific heat	UNE 23721	1.361	J/g K	
Water absorption	ASTM D570	0.03	%	
Deflection temperature (load 1.82 N/mm²)	ASTM D648	>95	°C	
Wear & Cleanability	CSA B45.5-11 IAMPO Z124-2011	Complies		
Cutting powder toxicity	UNE-EN ISO 11348-3 MTA/MA - 014 / A11 UNE EN 12457-4	Without effects		



#### KRION™ PORCELANOSA SOLID SURFACE · 2017

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